



# Vitex M-615 Latex Additive

## VITEX UNDERLAYMENTS

### DESCRIPTION:

Parabond M-615 Latex (referred to as latex milk) is a blend of latex-emulsions and chemical modifiers that has been specially formulated for addition to Parabond patching compounds and Underlayment systems. M-615 Latex milk, when used in lieu of water will significantly improve the bond strength and flexibility of floor patching compounds.

Vitex M-615 Latex can be used as a vinyl embossing leveler or as an encapsulant for cutback adhesive when mixed with Vitex Para-Patch Plus, or Micro Finish (Do not Dilute With Water).

### LIMITATIONS:

1. Do not use Parabond M-615 Latex where any adhesive containing toluene, xylene or any other strong solvents will be applied.
2. Parabond M-615 Latex is moisture resistant but should not be applied to any floor that shows evidence of excessive moisture or excessive alkali. Do not use when Hydrostatic pressure is present.
3. This product is intended for Interior Use Only.
4. We require that moisture tests be performed on all concrete sub-floors regardless of age of slab. Moisture testing should be performed by ASTM F 1869 Calcium Chloride Tests with moisture levels not to exceed (3) pounds per Twenty-four (24) hours per one thousand (1000) square feet or ASTM F 2170 In Situ Relative Humidity Test with readings, not to exceed seventy-five (75) percent.
5. Do not use Parabond Underlayments over expansion or control joints.

6. It is the sole responsibility of the installer to determine the suitability and compatibility of the adhesive for the user's intended use.

### DIRECTIONS FOR USE:

1. Use full strength in lieu of water requirements for embossing leveling or cutback residue encapsulation.
2. Do not add to Thick Pour PFU Self-Leveler.
3. Begin the mixing procedure by pouring the M-615 latex into a clean mixing pail. Then slowly add Parabond patching compound, all the time stirring the mixture until the mix is free of all lumps and has a creamy consistency (follow mix ratio on Powder products). For best results use a slow speed drill and paddle.
4. Parabond patching compounds are fast setting. Do not mix more than can be used within 10-15 minutes.

### SHAKE WELL

### CLEAN UP:

**Water is all that is required to remove uncured materials.**

### SHELF LIFE:

6 months when stored in original unopened packaging in a dry area at 60-80° F.

### PROTECT FROM FREEZING

### WARRANTY:

Royal Adhesives and Sealants offers a limited warranty for this product when used in accordance with printed specifications. A copy of the limited warranty can be obtained by calling technical service at 800 763-7272 or visiting [www.parabond.com](http://www.parabond.com)

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