



# Extreme Extra Tack H

## CYANOACRYLATE ACCELERATOR

### Product Description

**Extreme Extra Tack H** enhances the curing of EXTREME Cyanoacrylates where low humidity levels or surface acidity may exist. This product is also used for fillet conditions or when gap filling between substrates.

**Extreme Extra Tack H** can be pre-applied to the opposite surface from the adhesive or post applied to the adhesive joint by brush, pump sprayer, or dropper.

### Shelf Life

12 months @ 40°F when stored and sealed in original containers.

### Curing Performance

The gap of the bond line will affect set speed. Smaller gaps tend to increase the speed. Activators can be applied to improve set speed but may also impair overall adhesive performance.

### Storage

Products should be stored unopened in a cool, dry place out of direct sunlight

Contact an **EXTREME ADHESIVES®** Adhesive Applications Specialist for further recommendations on adhesive selection.

### Physical Properties

#### Typical Uncured Properties (liquid)

|                               |                  |
|-------------------------------|------------------|
| Solvent Based                 | Heptane          |
| Appearance                    | Colorless Liquid |
| Flashpoint (TCC)              | 20-30°F          |
| Specific Gravity              | 0.715            |
| Viscosity (cPs @ 68F)         | 1 cP             |
| Percent Volatiles (by Weight) | 100% @ 70F       |
| Boiling Point                 | N/D              |
| Odor                          | Pungent          |
| Vapor Density(Air=1)          | Heavier than Air |

### Instructions for Use

Surfaces to be bonded should be clean and dry. Dispense a drop or drops of an cyanoacrylate to one surface only.

Brush, spray, or wipe accelerators on surface as needed.

Can be pre-applied or post-applied to bond area. Let accelerators evaporate if pre-applying.

**NOTE:** May adversely affect some plastics and other materials. **Test First.**

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